

Find the perfect **components** for all of your CMM and vision fixturing needs







CMM FIXTURES

VISION FIXTURES

The R&R Solution. Everything to Hold Anything.™ YOUR SINGLE SOURCE FOR CMM & VISION FIXTURING

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Always Innovating

At R&R Fixtures, we are always striving to have the best available products — through innovation and reduced cost. We continue to engineer new and innovative components that make fixturing as simple as possible. Visit our web site for new product offerings.

PRICING

Refer to the separate price list by part number for pricing.

LINE DRAWINGS

For additional drawings, refer to our web site.

adjustable jack stand (steel)

Everything to Hold Anything

MODULAR FIXTURING COMPONENTS

R&R has a wide selection of fixturing components available to make fixturing quicker and easier than ever. No matter what size, shape or type of material you have, our CMM and vision components can help you quickly fixture anything — increasing the productivity of your inspection equipment. The more components you have, the more modular our fixturing becomes. No more searching everywhere for the right way to hold your parts — big or small, our components can hold it all. R&R is your single source for all your fixturing component needs.

THREAD SIZES

Components offered in English and metric:

- 1/4-20
- M8 (ideal for larger, robust parts)
- M4 (ideal for small, intricate parts)



tension clamps

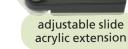
adjustable micro V

rrfixtures.com

suction cup

adjustable V post





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9.18

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2.15

10.4

hold down clamp

screw pusher clamp

Prices are subject to change without notice.

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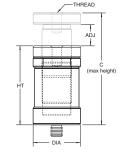


adjustable jack stand To allow variable heights of up to .5" [22mm] and then lock into position.









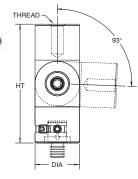
PART #	THREAD	DIA	HT	ADJ
AJ-50-20	1/4-20	.625"	1.61"	.5"
AJ-1-20	1/4-20	1.0"	1.67"	.5"
AJS-35-8 (steel)	M8	35mm	65mm	22mm
AJ-19-8	M8	19mm	37mm	13mm
AJ-25-8	M8	25mm	42mm	13mm
AJ-9-4	M4	9mm	19mm	7mm

adjustable pivot joint

For positioning a component at any angle. Lock the rotating base into position and then set the angle of the pivot.







PART #	THREAD	DIA	HT
APJ-20	1/4-20	.75"	2.0"
APJ-8	M8	19mm	50mm

adjustable slide

To place components in between holes on the plate.





PART #	THREAD	HT	WIDTH	DEPTH	SLOT
AS-3-20	1/4-20	.25"	3.0"	1.0"	1.75"
ASA-2-20 (acrylic)	1/4-20	.25"	2.0"	.625"	1.125"
AS-1-20	1/4-20	.25"	1.38"	.63"	.75"
AS-70-8	M8	10mm	72mm	25mm	42mm
AS-45-8	M8	10mm	45mm	20mm	13mm
AS-30-4	M4	5mm	30mm	12mm	13mm
AS-45-4	M4	10mm	45mm	20mm	13mm
ASA-45-4 (acrylic)	M4	5mm	45mm	12mm	24mm

Included: sockethead cap and thumb screws

adjustable micro V

For cylindrical parts smaller than 6.5mm dia., you can hold them within the V, varying the adjustment length of the part. Parts can be held down with optional clamp, if needed.



PART # THREAD HT WIDTH DEPTH SLOT AVM-4 M4 8mm 25mm 24mm 10mm

adjustable V post

For holding cylindrical or tubular parts without marring the part's surface. Can be rotated and locked to any orientation.





AVP-11-20

PART #	THREAD	DIA	HT
AVP-11-20	1/4-20	1.0"	1.0"
AVP-2525-8	M8	25mm	25mm

Included: shoulder bolt

adjustable slide acrylic extension

Screw any component onto the acrylic slide to extend the reach of the component.



PART #	THREAD	HT	WIDTH	DEPTH	SLOT	ADJ
ASAE-4	M4	10mm	82mm	13mm	25mm	190°

adjustable height stand

To allow variable heights without marring the part.

AH-1175-20	HT	
	THREAD -	

PART #	THREAD	DIA	HT	ADJ
AH-1175-20	1/4-20	1.0"	1.75"	.375"
AH-2545-8	M8	25mm	45mm	9mm

adjustable slide mirror

To aid in viewing and inspecting a part.



PART #	THREAD	HT	WIDTH	DEPTH	SLOT
ASM-4	M4	7mm	75mm	20mm	30mm

adjustable angle plate

Ideal for holding components on any angle. The angle plate is adjustable to 180 degrees and can be set into fixed positions vertically or horizontally.



PART #	THREAD	HT	WIDTH	DEPTH	ADJ
PCA-5023-50-20	1/4-20	1.0"	3.0"	2.0"	0-180°
PCA-135075-15-8	M8	25mm	75mm	50mm	0-180°
PCA-135075-10-4	M4	25mm	75mm	50mm	0-180°

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tension clamp For quick and easy clamping.





CT-250-275-20 CT-160-125-20

PART #	THREAD	HT	ARM DIMENSIONS	TIP
CT-160-125-20	1/4-20	1.25"	1.6" x .30"	.162"
CT-160-275-20	1/4-20	2.75"	1.6" x .30"	.162"
CT-250-275-20	1/4-20	2.75"	2.5" x .50"	.21"
CT-375-325-20	1/4-20	3.25"	3.75" x .75"	.35"
CT-4P-325-20 *	1/4-20	3.25"	4.125" x .75"	.35"
CT-40-30-8	M8	30mm	40mm x 7.5mm	4mm
CT-40-70-8	M8	68mm	40mm x 7.5mm	4mm
CT-64-70-8	M8	68mm	63.5mm x 13mm	5mm
CT-95-83-8	M8	83mm	95mm x 19mm	9mm
CT-100P-83-8 *	M8	83mm	105mm x 19mm	9mm
CT-40-25-4	M4	25mm	40mm x 7.5mm	4mm

*includes a plunger for reaching over the edge of a part to a more rigid surface or to reach over another support component.

Part number on tension clamp is reference only. See chart for complete dimensions.

soft tip tension clamp Rubber coated tips hold parts without scratching or marring the surface of a part.





PART #	THREAD	HT	ARM DIMENSIONS	TIP
CTT-160-125-20	1/4-20	1.25	1.6" x .30"	.162"
CTT-160-275-20	1/4-20	2.75	1.6" x .30"	.162"
CTT-250-275-20	1/4-20	2.75	2.5" x .50"	.21"
CTT-375-325-20	1/4-20	3.25	3.75" x .75"	.35"
CTT-40-30-8	M8	30mm	40mm x 7.5mm	4mm
CTT-40-70-8	M8	68mm	40mm x 7.5mm	4mm
CTT-64-70-8	M8	68mm	63.5mm x 13mm	5mm
CTT-95-83-8	M8	83mm	95mm x 19mm	9mm
CTT-40-25-4	M4	21mm	40mm x 7.5mm	4mm

Part number on soft tip tension clamp is reference only. See chart for complete dimensions.

positional tension clamp

allows locking the tension clamp rotational position to avoid probing interferences from one time to the next



Part number on positional tension clamp is reference only. See chart for complete dimensions.

spring wire clamp

For light clamping of small parts minimizing the contact area on a part and for least possible obstruction on vision machines.





PART #	THREAD	HT	ARM DIMENSIONS	WIRE DIA
CW-1-1-20	1/4-20	1.0"	1.6" x .313"	.06"
CW-2-2-20	1/4-20	1.76"	2.4" x .313"	.06"
CW-25-25-4	M4	25mm	40mm x 8mm	1.5mm
CW-50-50-4	M4	50mm	63mm x 8mm	1.5mm
D ()				

Part number on spring wire clamp is reference only. See chart for complete dimensions.

soft tip spring wire clamp

With rubber coated tips for light clamping of small parts minimizing the contact area on a part and for least possible obstruction on vision machines.





PART #	THREAD	HT	ARM DIMENSIONS	WIRE DIA
CWT-1-1-20	1/4-20	1"	1.23" x .313"	.06"
CWT-2-2-20	1/4-20	1.76"	2.4" x .313"	.06"
CWT-25-25-4	M4	25mm	40mm x 8mm	1.5mm
CWT-50-50-4	M4	50mm	50mm x 8mm	1.5mm

Part number on spring wire clamp is reference only. See chart for complete dimensions.

tension clamp bracket

To hold a tension clamp on an angle.



PART #	THREAD	HT	WIDTH	DEPTH	SLOT
CTB-1-20	1/4-20	.25"	3.38"	1.5"	1.0"
CTB-25-8	M8	6mm	85mm	38mm	25mm

screw pusher clamp

For pushing and holding a part against stops using thumbscrew to place pressure on part.





PART #	THREAD	HT	WIDTH	DEPTH	SLOT	HT ADJ	PUSHER ADJ
CSP-20	1/4-20	3.0"	3.0"	1"	1.75"	1.75"	1.5"
CSP-8	M8	76mm	76mm	25mm	45mm	45mm	38mm

Included: sockethead cap, thumb screw and washers

pusher clamp

To push a part against standoffs or into corner (two interchangeable tips are included).



PART #	THREAD	HT	WIDTH	DEPTH	SLOT	HT ADJ	PUSHER ADJ
CP-20	1/4-20	1.25"	1.5 "	.75"	.313"	.50"	.38"
CP-4	M4	32mm	38mm	19mm	8mm	12mm	9mm
	1						

Included: sockethead cap, screw and washer

3-jaw clamp

For holding round parts at one end or in the middle, allowing the probe to measure or scan completely around the part without interference. The 3-jaw clamp can be mounted to a base plate in a vertical or horizontal position. The standard aluminum jaws allow parts to be clamped on outside or inside diameters ranging from .06" (1.5mm) to 2.63" (66mm). Optional Delrin jaws (CJ-3-DJ) available for non-marring clamping.





 PART #
 THREAD
 HT
 WIDTH
 DEPTH
 ADJ

 CJ-3
 1/4-20 / M8
 5.0"/127mm
 7.0"/ 178mm
 2.0"/ 50mm
 .06-2.63"/ 1.5-66mm

 CJ-3-DJ
 (Delrin jaws only for the 3-jaw clamp)
 Included: sockethead cap screws
 Included: sockethead cap screws

rotating 3-jaw clamp

For clamping parts on ID and OD, the rotating 3-jaw clamp can be locked into position on the part then rotated to a marked increment to help locate the rotation of the part for measurement. The rotating 3-jaw clamp can accommodate 7/8" dia. up to 3-1/8" dia. Can be used with 1/4-20 or M4 threads.





 PART #
 THREAD
 HT
 WIDTH
 DEPTH
 ADJ

 CJR-3
 1/4-20 / M4
 2.5"/ 60mm
 4.0"/ 100mm
 2.87"/ 73mm
 .06–2.5"/ 1.5–63.5mm

mini vise

For clamping a small area of a part. Vise can be rotated 360° and then locked into position.





PART #	THREAD	HT	WIDTH	DEPTH	ADJ
CMV-20	1/4-20	2.25"	1.25"	1.25"	.437"
CMV-8	M8	58mm	32mm	32mm	11mm
CMV-4	M4	58mm	32mm	32mm	11mm

micro vise clamp

Ideal for holding parts horizontally or vertically with minimum contact on the part. Jaws are made with a V notch in both directions for holding cylindrical and tubular parts as well. Micro vise clamp sold with or without base.



PART #	THREAD	HT	WIDTH	DEPTH	ADJ	SLOT
CVM-20	1⁄4-20	1.01"	1.45"	.40"	.50"	_
CVM-B-20 (with base)	1⁄4-20	1.35"	2.75"	.75"	.50"	1.50"
CVM-4	M4	28mm	37mm	10mm	13mm	_
CVM-B-4 (with base)	M4	35mm	50mm	16mm	13mm	22mm

centers

For holding cylindrical parts at each end on their inside diameters. These are ideal for vision machine applications to allow complete visibility of the part.



 CC-6-25
 1/4-20/M4
 .25"/6mm
 1.10"/28mm
 .875/22mm
 2.0"/50mm

 CC-13-50
 1/4-20/M8/M4
 .50"/13mm
 1.48"/38mm
 1.5"/38mm
 2.5"/64mm

 CC-25-1
 1/4-20/M8/M4
 1.0"/25mm
 2.13"/54mm
 2.0"/50mm
 2.0"/50mm

 Included:
 both
 male
 and
 female
 centering
 options; sockethead cap screws

micro center

Has adjustability to hold cylindrical parts up to 26mm in length and 25mm dia. (or smaller) using a female or male tapered pin. You can gain access around the part for touch probing with your CMM or viewing with your vision system.

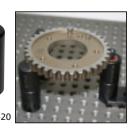


spring pusher standoff clamp

Designed for fixturing small parts in tight or compact space. Ideal for positioning parts and for profile clamping while maintaining constant pressure on part and minimizing fixturing space.







PART#	THREAD	DIA	HT	PUSHER DIA	PUSHER HT
CSPS-751-20	1/4-20	.75"	1.0"	.236"	.406"
CSPS-1210-4	M4	12mm	10mm	1.5mm	4mm

large adjustable pivot clamp

Used to hold parts vertically or horizontally with 4-axis rotation. Especially good for clamping sheet metal and plastic parts up.



PART #	THREAD	HT	WIDTH	DEPTH	ADJ
CAP-2-20	1/4-20	10.25"	10.7"	4.0"	1.0"
CAP-50-8	M8	260mm	271mm	101mm	25.4mm

hold down clamp

For more clamping force.



PART #	THREAD	HT	WIDTH	DEPTH	ARM	SLOT	ADJ	
CH-350-20	1/4-20	1.5"	5.0"	1.5"	1.40"	1.125"	.50"	
CH-525-20	1/4-20	2.0"	5.5"	1.5"	2.0"	1.125"	.312"	
CH-89-8	M8	38mm	127mm	38mm	35mm	30mm	12mm	
CH-133-8	M8	50mm	140mm	38mm	50mm	30mm	8mm	
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Included: sockethead cap screws and washers

CMM plate clamp

Non-marring setup clamp for securing fixture bases to a CMM. Please specify desired bolt thread: 1/4-20, M6, M8, M10, or M12.





PART #	BOLT THREAD	HT	WIDTH	DEPTH	SLOT	ADJ
CPC-4A	1/4-20, M6, M8	2.0"	4.0"	1.5 "	2.0"	.875"
CPC-6A	1/4-20, M6, M8	2.0"	6.0"	1.5 "	3.75"	.875"
CPC-4B	M10, M12	2.0"	4.0"	1.5"	2.0"	.875"
CPC-6B	M10, M12	2.0"	6.0"	1.5"	3.75"	.875"



magnet For holding steel or iron parts.





DIA PART # HT THREAD M-50-20 1/4-20 .50" 1.0" M-75-20 1/4-20 .75" 1.0" 1/4-20 1.0" 1.0" M-1-20 M-125-20 1/4-20 1.25" 1.0" M-13-8 M8 13mm 25mm M-19-8 M8 19mm 25mm M-25-8 M8 25mm 25mm M-32-8 M8 32mm 25mm 25mm M-6-4 M4 6mm M-13-4 M4 13mm 25mm

pin magnet

For holding and locating steel or iron parts.





			MP-5	50-20	
PART #	THREAD	DIA	HT	PIN DIA	PIN HT
MP-50-20	1/4-20	.50"	1.0"	.125"	.150"
MP-75-20	1/4-20	.75"	1.0"	.125"	.150"
MP-1-20	1/4-20	1.0"	1.0"	.125"	.150"
MP-13-8	M8	13mm	25mm	3mm	3.8mm
MP-19-8	M8	19mm	25mm	3mm	3.8mm
MP-25-8	M8	25mm	25mm	3mm	3.8mm
MP-6-4	M4	6mm	25mm	1.6mm	3.8mm
MP-13-4	M4	13mm	25mm	1.6mm	3.8mm

V magnet

For holding cylindrical parts and bent tubing.





PART #	THREAD	DIA	HT
MV-50-20	1/4-20	.50"	1.0 "
MV-75-20	1/4-20	.75"	1.0 "
MV-1-20	1/4-20	1.0"	1.0 "
MV-125-20	1/4-20	1.25"	1.0 "
MV-13-8	M8	13mm	25mm
MV-19-8	M8	19mm	25mm
MV-25-8	M8	25mm	25mm
MV-32-8	M8	32mm	25mm

V magnet with base

For holding round and shaft parts.



PART #	THREAD	DIA	HT	BASE DIMENSIONS	SLOT
MVB-50-20	1/4-20	.50"	1.25"	3.0" x .75"	1.5"
MVB-75-20	1/4-20	.75"	1.25"	3.0" x .75"	1.5"
MVB-1-20	1/4-20	1.0"	1.25"	3.0" x .75"	1.5"
MVB-125-20	1/4-20	1.25"	1.25"	3.0" x .75"	1.5"
MVB-19-8	M8	19mm	32mm	76mm x 19mm	38mm
MVB-25-8	M8	25mm	32mm	76mm x 19mm	38mm
MVB-32-8	M8	32mm	32mm	76mm x 19mm	38mm
Included: soc	kathaad ca	n scrows t	humb scre	ws and washers	

Included: sockethead cap screws, thumb screws and washers



aluminum

RCA-20

cone

To rest a part on a rounded point for single-point contact.



PART #	THREAD	DIA	HT	MATERIAL
RCD-20	1/4-20	.625"	.50"	Delrin
RCS-20	1/4-20	.625"	.50"	steel
RCA-20	1/4-20	1.0"	.75"	aluminum
RCD-8	M8	16mm	13mm	Delrin
RCS-8	M8	16mm	13mm	steel
RCA-8	M8	25mm	19mm	aluminum
RCS-25-8	M8	25mm	19mm	steel

resting pin

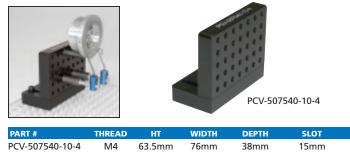
To rest a part on a rounded point for single-point contact.



THREAD	DIA	HT	MATERIAL
1/4-20	.375"	.375"	Delrin
1/4-20	.375"	. 375"	steel
M4	6mm	5mm	Delrin
M4	6mm	5mm	aluminum
	1/4-20 1/4-20 M4	1/4-20 .375" 1/4-20 .375" M4 6mm	1/4-20 .375" .375" 1/4-20 .375" .375" M4 6mm 5mm

vertical base plate

For holding components vertically. Great for use with vision systems.



corner viewer

For allowing a part to be located in a corner. The serrations allow backlighting along the sides of the part so that measurements can be taken on a vision machine. There are two standard sizes available, but any custom size can be made for your application.





PART #	THREAD	HT	WIDTH	DEPTH	L WIDTH			
VC-33-20	1/4-20	.25"	3.25"	3.25"	.75"			
VC-5050-4	M4	6mm	50mm	50mm	10mm			
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Included: sockethead cap screws

tooling ball

For referencing CMM coordinates to a program or part.



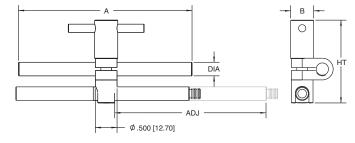


THREAD DIA HT BALL DIA

PART #	THREAD	DIA	HT	BALL DIA
STB-50-20	1/4-20	.75"	1.6"	.50"
STB-13-8	M8	19mm	41mm	13mm

T-arm





VPART #	THREAD	DIA	HT	Α	В	ADJ
AT-20	1/4-20	.31"	2.0"	4.0"	.50"	3.5"
AT-8	M8	7.8mm	52mm	100mm	12.7mm	89mm

screws & adapters

component replacement parts



PART #	THREAD	DIA	HT
THUMB SCREW			
AATK-20	1/4-20	.83"	1.10"
SCREW			
AATS-14	M3	6mm	14mm
AATS-20	M3	6mm	20mm
ADAPTER			
AAS-20	1/4-20	.315"	.348"
AAS-8	M8	8mm	9mm
AAS-4	M4	8mm	9mm



standoff

To elevate and locate a part.





* does not have a threaded top. M4 standoffs are made of aluminum. 1/4-20 and M8 standoffs are made of steel.

S-1506-20

1/4-20 1.50" 6.0"

PART #	THREAD	DIA	HT	PART #	THREAD	DIA	HT	PART #	THREAD	DIA	HT
1/4-20 STANDO	FFS			M8 STANDO	FFS			M4 STANDO	FFS		
S-2550-20 *	1/4-20	.25"	.50"	S-1315-8	M8	13mm	15mm	S-65-4 *	M4	6mm	5mm
S-251-20 *	1/4-20	.25"	1.0"	S-1320-8	M8	13mm	20mm	S-610-4 *	M4	6mm	10mm
S-37525-20 *	1/4-20	.375"	.25"	S-1325-8	M8	13mm	25mm	S-615-4	M4	6mm	15mm
S-37550-20	1/4-20	.375"	.50"	S-1350-8	M8	13mm	50mm	S-620-4 *	M4	6mm	20mm
S-37575-20	1/4-20	.375"	.75"	S-13100-8	M8	13mm	100mm	S-625-4 *	M4	6mm	25mm
S-3751-20	1/4-20	.375"	1.0"	S-1915-8	M8	19mm	15mm	S-95-4 *	M4	9mm	5mm
S-5025-20 *	1/4-20	.50"	.25"	S-1920-8	M8	19mm	20mm	S-910-4	M4	9mm	10mm
S-5050-20	1/4-20	.50"	.50"	S-1925-8	M8	19mm	25mm	S-915-4	M4	9mm	15mm
S-5075-20	1/4-20	.50"	.75"	S-1950-8	M8	19mm	50mm	S-920-4	M4	9mm	20mm
S-501-20	1/4-20	.50"	1.0"	S-19100-8	M8	19mm	100mm	S-925-4	M4	9mm	25mm
S-502-20	1/4-20	.50"	2.0"	S-19150-8	M8	19mm	150mm	S-950-4	M4	9mm	50mm
S-504-20	1/4-20	.50"	4.0"	S-2520-8	M8	25mm	20mm	S-125-4	M4	12mm	5mm
S-506-20	1/4-20	.50"	6.0"	S-2525-8	M8	25mm	25mm	S-1210-4	M4	12mm	10mm
S-7550-20	1/4-20	.75"	.50"	S-2550-8	M8	25mm	50mm	S-1215-4	M4	12mm	15mm
S-7575-20	1/4-20	.75"	.75"	S-25100-8	M8	25mm	100mm	S-1220-4	M4	12mm	20mm
S-751-20	1/4-20	.75"	1.0"	S-25150-8	M8	25mm	150mm	S-1225-4	M4	12mm	25mm
S-752-20	1/4-20	.75"	2.0"	S-3825-8	M8	38mm	25mm	S-1250-4	M4	12mm	50mm
S-754-20	1/4-20	.75"	4.0"	S-3850-8	M8	38mm	50mm				
S-756-20	1/4-20	.75"	6.0"	S-38150-8	M8	38mm	150mm				
S-150-20	1/4-20	1.0"	.50"								
S-175-20	1/4-20	1.0"	.75"								
S-11-20	1/4-20	1.0"	1.0"								
S-12-20	1/4-20	1.0"	2.0"								
S-14-20	1/4-20	1.0"	4.0"								
S-16-20	1/4-20	1.0"	6.0"								
S-1501-20	1/4-20	1.50"	1.0"								
S-1502-20	1/4-20	1.50"	2.0"								

Delrin® standoff

To elevate and locate a part using a non-marring material.





SD-1210-4

SD-3751-20 SD-501-20

PART #	THREAD	DIA	HT
SD-3751-20	0-3751-20 1/4-20		1.0"
SD-501-20	-501-20 1/4-20		1.0"
SD-751-20	1/4-20	.75"	1.0"
SD-610-4	M4	6mm	10mm
SD-910-4	M4	9mm	10mm
SD-1210-4	M4	12mm	10mm

threaded spring post standoff The 1/4-20 or M8 female thread can be used to screw

any component into the spring post.





PART #	THREAD	DIA	HT	POST DIA	ADJ
S-12-TP-20	1/4-20	1.0"	2.0"	.75"	.38"

pin standoff

To elevate and locate a part against the pin.







SP-910-4

PART #	THREAD	DIA	HT	PIN HT	PIN DIA
SP-2550-20	1/4-20	.25"	.50"	. 15"	.06"
SP-37550-20	1/4-20	.375"	.50"	.15"	.06"
SP-501-20	1/4-20	.50"	1.0"	.15"	.125"
SP-751-20	1/4-20	.75"	1.0"	.15"	.125"
SP-1325-8	M8	13mm	25mm	4mm	3mm
SP-610-4	M4	6mm	10mm	2.5mm	2mm
SP-910-4	M4	9mm	10mm	2.5mm	2mm
SP-1210-4	M4	12mm	10mm	2.5mm	2mm

Delrin® pin standoff

To elevate and locate a part against a pin using a non-marring material.





SPD-910-4 SPD-501-20

PART #	THREAD	DIA	HT
SPD-501-20	1/4-20	.50"	1.0"
SPD-910-4	M4	9mm	10mm

2-way & 4-way spring-loaded pin standoff

For locating within a hole or slot of a part for quick location or for setting to the datums.





HEAD TOP HEAD DIA ADJ THREAD DIA HT PART # 2-WAY PINS .35" .50" S-502-2W-20 1/4-20 .50" 2.0" .08" S-12-2W-20 1/4-20 1.0" 2.0" .28" .75" .50" S-2550-2W-8 M8 25mm 50mm 7.1mm 19mm 12.5mm

4-WAY PINS						
S-502-4W-20	1/4-20	.50"	2.0"	.08"	.35"	.50"
S-12-4W-20	1/4-20	1.0"	2.0"	.28"	.75"	.50"
S-2550-4W-8	M8	25mm	50mm	7.1mm	19mm	12.5mm

standoff adapter

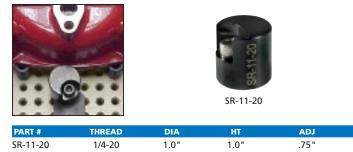
For step clamps and calibration sphere.

			SA-14-8	
PART #	THREAD	DIA	HT	TOP THREAD

SA-4-20	1/4-20	.375"	.50"	M4
SA-6-20	1/4-20	1.0"	1.0"	M6
SA-8-20	1/4-20	1.0"	1.0"	M8
SA-10-20	1/4/20	1.0"	1.0"	M10
SA-10-8	M8	25mm	25mm	M10
SA-14-8	M8	25mm	25mm	1/4-20
SA-14-4	M4	19mm	15mm	1/4-20

rotator standoff

For pushing a part against fixture stops.





suction cup

For holding plastic, glass, styrofoam and nonferrous parts.



PART # CS-5-20

CS-10-20

CS-20-20

CS-30-20

CS-50-20



CUP DIA HT

THREAD DIA 1/4-20 0.75" 1.38" 5mm 0.75" 1.75" 1/4-20 10mm 1/4-20 1.25" 1.75" 20mm 1/4-20 1.75" 2.5" 30mm 1/4-20 2.75" 2.5" 50mm

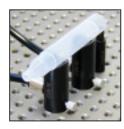
exposed suction cup For holding contour surfaces.



PART #	THREAD	DIA	HT	CUP DIA
CES-10-20	1/4-20	.75"	1.64"	10mm
CES-20-20	1/4-20	1.25"	1.98"	20mm
CES-30-20	1/4-20	1.25"	2.27"	30mm
CES-50-20	1/4-20	1.25"	2.62"	50mm

V suction cup

For holding cylindrical tubes and shafts.





CVS-5-20

PART #	THREAD	DIA	HT	CUP DIA	V ANGLE
CVS-5-20	1/4-20	0.75"	1.5"	5mm	90°
CVS-10-20	1/4-20	0.75"	1.62"	10mm	120°
CVS-20-20	1/4-20	1.25"	2.0"	20mm	120°
CVS-30-20	1/4-20	1.75"	3.0"	30mm	120°
CVS-50-20	1/4-20	1.75"	3.0"	50mm	120°

vacuum pump

For suction cups with on/off valve, hose connector and quick disconnect.



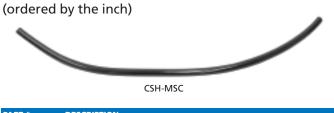
PART #	DESCRIPTION
CSVP	vacuum pump assembly

manifold

6- or 10-port manifold can be used vertically or horizontally on base plate.



vacuum hose



PART #	DESCRIPTION
CSH-MP	3/8" dia. hose to connect manifold to vacuum pump (sold per inch)
CSH-MSC	1/4" dia. hose to connect manifold to suction cups
	(sold per inch)

suction cup tray

For holding and organizing 1/4-20 or M8 suction cups.



TCS-300200

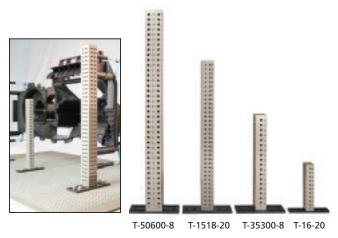
PART # THREAD WIDTH DEPTH TCS-300200 * 1/4-20 / M8 1.0" / 25mm 12.0" / 300mm 8.0"/ 200mm * previous part number TCS-128





tower

To hold a part vertically.



towers

tower

PART #	THREAD	HT	BASE	TOWER	THREADED ROWS
T-16-20	1/4-20	6.0"	5.0" x 1.0"	1.0"	1
T-112-20	1/4-20	12.0"	5.0" x 1.0"	1.0"	1
T-1512-20	1/4-20	12.0"	6.0" x 2.0"	1.5"	2
T-1518-20	1/4-20	18.0"	6.0" x 2.0"	1.5"	2
T-224-20	1/4-20	24.0"	6.0" x 2.0"	2.0"	2
T-230-20	1/4-20	30.0"	6.0" x 2.0"	2.0"	2
T-25150-8	M8	150mm	127mm x 25mm	25mm	1
T-25300-8	M8	300mm	127mm x 25mm	25mm	1
T-35300-8	M8	300mm	152mm x 50mm	35mm	2/1*
T-35450-8	M8	450mm	152mm x 50mm	35mm	2/1*
T-50600-8	M8	600mm	152mm x 50mm	50mm	2
T-50750-8	M8	760mm	152mm x 50mm	50mm	2

Included: sockethead cap screws

* Two sides have 2 rows of holes and the other two sides have 1 row of holes in the center.

tower block with base

For positioning a component vertically to the part setup. There is one threaded hole on each side and one on the top. The block can be used without the base to allow full rotation.





PART #	THREAD	HT	BASE	BLOCK	SLOT
TB-751-20	1/4-20	1.25"	2.75" x .75"	.75"	1.5"
TB-2530-8	M8	40mm	89mm x 25mm	25mm	45mm
TB-1619-4	M4	26mm	41mm x 16mm	16mm	15mm

Included: sockethead cap screws

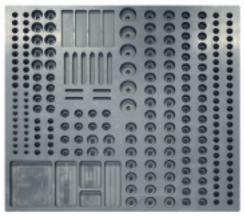




medium component tray

large component tray

To hold and organize 1/4-20 or M8 components.



TC-560500

 PART #
 THREAD
 HT
 WIDTH
 DEPTH

 TC-560500 *
 1/4-20 / M8
 1.0" / 25mm
 21.5" / 560mm
 20.0" / 500mm

 * previous part number TC-2220
 *
 *
 *
 *
 *

medium component tray

To hold and organize 1/4-20 or M8 components.



TC-500200

PART # THREAD HT WIDTH DEPTH TC-500200 1/4-20 / M8 1.0" / 25mm 20.0" / 500mm 8.0" / 200mm * previous part number TC-208-20

small component tray

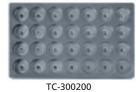
To hold and organize components.

	C-300190-20					10		30	00	19	0-	4		
Т	C-300190-20							~ ~			~			
								1 U 0 0 0 0 0 0 0 0		5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	222222	0000000		
::::::	:::::::::::::::::::::::::::::::::::::::		ŝ	1	1	-	4	4	E.	9	-	9	12	-

PART #	THREAD	HT	WIDTH	DEPTH						
1/4-20 COMPONENT TRAY										
TC-300190-20	1/4-20	1.0"	12.0"	8.0"						
M4 COMPONENT TRAY										
TC-300190-4	M4	25mm	300mm	190mm						

1/4-20 and M8 component tray

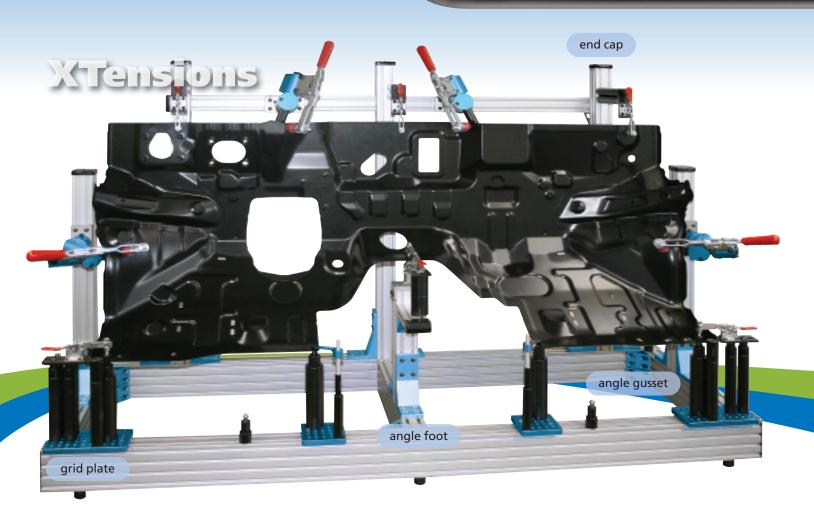
To hold and organize (28) 1.5" [38mm] diameter components.



 PART #
 THREAD
 HT
 WIDTH
 DEPTH

 1/4-20 / M8
 COMPONENT TRAY
 TC-300200
 1/4-20 / M8
 1.0"
 12.0"
 8.0"

 * previous part number TC-128-15038
 TC-308
 TC-308
 TC-308
 TC-308



XTensions

For building a setup vertically or creating a support structure to fixture a part.



1"x 1" for component placement and attaching to 2"x 2" XTension



1"x 2" for component placement and cross member support



2"x 2" for main vertical and cross member supports



3" x 3" for creating a structure base or for very large parts in a vertical

position

PART #	DIMENSIONS
XT1-3	1"x 1"x 3"
XT1-6	1"x 1"x 6"
XT1-12	1"x 1"x 12"
XT1-2-6	1"x 2"x 6"
XT1-2-12	1"x 2"x 12"
XT1-2-18	1"x 2"x 18"
XT1-2-24	1"x 2"x 24"
XT2-6	2"x 2"x 6"
XT2-12	2"x 2"x 12"
XT2-18	2"x 2"x 18"
XT2-24	2"x 2"x 24"
XT2-30	2"x 2"x 30"
XT2-36	2"x 2"x 36"
XT2-42	2"x 2"x 42"
XT2-48	2"x 2"x 48"
XT2-60	2"x 2"x 60"
XT3-24	3"x 3"x 24"
XT3-36	3"x 3"x 36"
XT3-48	3"x 3"x 48"
XT3-60	3"x 3"x 60"

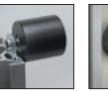


economy T-nut

For fastening R&R components or XTension connectors.



1) lightly screw component onto the nut



2) slide nut into slot of XTension



3) once component is in the desired position tighten completely



1) lightly secure all screws to the nuts



2) slide one side of the connector into slots of XTension (place onto horizontal XTensions first)



THREAD 1/4-20 1/4-20



4) once connector (and horizontal XTension if applies) are in place tighten screws completely



pivot T-nut

For fastening R&R components or XTension connectors.

A pivot nut is used to add a component or connector between other components or XTensions.

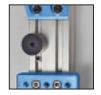
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1) rotate pivot nut into slot of XTension



2) use hex wrench to hold nut in slot (if vertical) then screw component into the nut



3) once component is in desired position tighten completely and then tighten set screw

A pivot nut is also used so that the component can be removed, if needed.



3) slide other side of

the connector (and

XTension if applies)

to vertical XTension,

tighten screws

slightly

THREAD 1/4-20



4) a removable label can be placed next to the nut for future reference



5) once the nut is secured into the XTension slot, the component can be removed

angle foot

For securing XTensions to R&R base plate.





XT-2AF-M8

PART # SCREW (L) XT-2AF 5/8" XT-2AF-M8* M8

Included: economy T-nuts, button head cap screws, and socket head cap screws *metric

SCREW (L)

1/2"

1/2 "

1/2"

1/2"

Included: economy T-nuts and

button head cap screws

XT-1A-4

HOLES

4

4

6

8

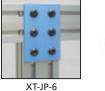
XT-2A-6

joining plate

For joining two XTensions together for a more ridged setup.

PART #	SCREW (L)	HOLES
XT-JP-6	1/2 "	6
XT-JP-8	1/2 "	8
XT-JP-12	1/2 "	12
Included: e	conomy T-nuts	and

h button head cap screws



angle brace

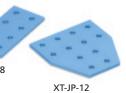
two perpendicular

XTensions.

XT-AB-12

For maximum support of

XT-JP-8



PART #	LENGTH
XT-AB-12	12"
XT-AB-15	15"
XT-AB-18	18"
	my T-nuts, button
head cap screw	s and washers

angle bracket For securing XTensions to

each other (small to medium build-ups).





XT-2A-4

XT-2A-6



PART #

XT-1A-4

XT-2A-4

XT-2A-6

XT-2A-8

XT-2A-8

angle gusset

For securing XTensions to each other (medium to large build-ups).



XT-3AG-8



XT-2AG-8

PART #	SCREW (L)	HOLES
XT-1AG-4	1/2"	4
XT-2AG-4	1/2"	4
XT-2AG-8	1/2"	8
XT-3AG-4	1/2"	4
XT-3AG-8	1/2"	8
	onomy T-nuts I cap screws	and

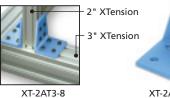


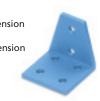
angle transition

XT-AB-18

For securing XTensions with different widths to one another.

PART #	SCREW (L)	SIDES
XT-2AT1-6	1/2"	1"& 2"
XT-2AT3-8	1/2 "	2"&3"





XT-AB-15

XT-2AT1-6

grid plate

Used where multiple R&R components need to be close TT-P-9090-8M8** 90 x 90 x 13mm together on an XTension.

PART # THREAD DIMENSIONS XT-P-33-20 1/4-20* 3"x 3"x 1/2" XT-P-36-20 1/4-20* 3"x 6"x 1/2" XT-P-90165-8M8** 90 x 165 x 13mm Included: economy T-nuts and 1/2" socket head cap screws

XT-P-33-20



PART #

XT-TP-20

PART #

BUTTON HEAD XT-BHCS-50

XT-BHCS-63

XT-SHCS-63

*metric

XT-LHSCS-M8*

XT-BHCS-M8* SOCKET HEAD XT-SHCS-50

*1/4-20 plates have holes 1/2" OC **M8 plates have holes 15mm OC

DIMENSIONS

2"x 2"x 1/2'

SIZE

1/4-20 (1/2")

1/4-20 (5/8") M8 (1.25x12)

1/4-20 (1/2") 1/4-20 (5/8")

M8 (1.25x16)

top plate

Added to the top of the XT2 XTensions, the top plate has threaded holes 1/2" on center and can be used to set components on top and support a part from beneath.

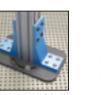


XT-TP-20

cap screws

XT-BHCS-50

XTensions, it enables the



support and location.



XT-REB-20

organizer box

PART # XT-Box

DIMENSIONS 8"x 8"x 2"

DIMENSIONS

5"x 8.25"x 3/8"

PART # wrench XT-532-TW For tightening cap screws. XT-532-LW XT-316-LW XT-532-TW

XT-532-LW

XT-SHCS-50



DESCRIPTION 5/32" T-handle 5/32" L-wrench 3/16" L-wrench

PART # XT-REB-20 When mounted to the XT2 XTensions to be rotated to any angle to line up with the surface of a part for better

rotating base

PART # SIZE XT-EC-1 1"x 1" XT-EC-1-2 1"x 2" XT-EC-2 2"x 2" XT-EC-3 3"x 3"



end cap

of XTensions.

For covering exposed ends

Custom fixtures for your application

ONE STOP SHOP

When your application calls for something more specialized, we can provide you with special details and fixtures. Our fixtures can be designed to hold single or multiple parts at a time.

PROBLEM SOLVERS

With almost 25 years of experience with touch probes and backlighting on both CMM and vision systems, we are able to design and build fixtures that are



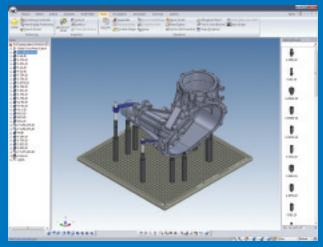
correct the first time. When it comes to probe clearances and accessing the part in the most efficient way, our expertise shows.

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Let R&R build you the right fixture for the right price.

Don't forget to document your fixture setup



FixtureBuilder is the 3D fixture modeling software from R&R that will help you document R&R fixture setups and do offline programming.

FIXTUREBUILDER IS IDEAL WHEN:

- there is more than one user
- the part will be inspected again
- you want to save time on offline programming
- showing documentation of the setup to customers or managers
- accuracy counts

IT'S A SNAP!

Simply drag and snap components from the tabbed catalogs onto your specific plate. As components are



moved onto the base plate, IronCad's SmartSnap® technology automatically aligns the components while indicating the hole position on the plate as well as the X, Y, and Z coordinates. You can also import your part's CAD data into FixtureBuilder to be used for offline programming.

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Once the setup is complete, FixtureBuilder gives you a step-by-step build list to recreate the setup the next time the part is inspected, including what was used and location.

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